



## GULLWING DOOR INSTALLATION INSTRUCTIONS

- 1.** Remove all interior panels to access the inside of the window.
- 2a.** Remove the weather strip on the factory window and drill out all rivets (tdi and td5).
- 2b.** Puma - remove window with paint scraper or thin wire because it's siliconed in.
- 3.** Remove window and clean well.
- 4.** Remove the door out of the frame work of the gullwing door by unbolting the hinges attached to the frame.
- 5.** Once the door has been removed take all brackets off the frame itself.
- 6.** Set the frame into the aperture of the vehicle - make sure it sits flush.
- 7.** Mark all the holes using the frame as a template. Also trace the outside of the frame onto the vehicle.
- 8.** Remove the frame and with masking tape, tape the outside of the traced line from the frame.
- 9.** Put a bead of good silicone on the frame or the vehicle side. Make sure to put a bead around every bolt hole and the frame.
- 10.** Install the frame and all the brackets on the inside and bolt up.
- 11.** Once the frame is bolted up, reinstall the door. Make sure to put a bead of silicone around the hinge bolt holes as well.
- 12.** Adjust to fit. Adjustment are in the hinges in the door and in the frame. (Frame: left and right adjustment. Door: up and down adjustment.)
- 13.** Reinstall lift struts.
- 14.** Clean the frame surround and remove the masking tape.
- 15.** Adjust the latch stops .